



PMS 20

Specifications of Pump-suction Laser PM Sensor



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1. Product Overview

The PMS 20 series, which is a pump-suction laser sensor, is specially designed to provide solutions for the online monitoring industry of atmospheric environment, which can be widely used in micro air monitoring stations, dust monitoring, oil-smoke monitoring and other air monitoring systems.

2. Produce Features

- Benchmarking β -ray method adopted, enjoying higher accuracy and correlation;
- Equipping brushless vacuum pump with speed 2.83L/min, which can provide large flow and stable velocity;
- All-metal precise optical-mechanical structure, stable operation in multiple scenes;
- Small size, convenient for integrated use of multiple devices;
- Built-in sheath gas and multiple filtering structure, working more than 2 years normally;

3. Working Principle

This sensor relies on the MIE scattering principle to monitor the concentration of particles. When the outside air passes through the light collection chamber uniformly, the particles in the sampled gas will scatter through the light beam. The photoelectric collection unit converts the scattered light signal into a voltage pulse signal, which is converted into a digital signal after pre-amplification and AD conversion. The number of voltage pulses measured is the number of particles, and the amplitude of voltage pulses reflects the size of optical equivalent size of particle. The standard substance is used to calibrate the sensor after particle conversion, so as to determine the concentration of particles in the testing environment.

3.1 MIE scattering principle

Mie scattering theory is the exact solution of Maxwell's equation for a single medium sphere with homogeneous homogeneity in homogeneous medium under irradiation of monochromatic parallel light. A scattering occurs when the diameter of particles in the atmosphere is equal to the wavelength of radiation is called the MIE scattering. Unlike Rayleigh scattering enjoying a symmetrical distribution, MIE scattering has stronger scattering in the forward direction than in the backward direction, with a more obvious directivity. When the particle diameter is large, Mie scattering can be approximated as Fraunhofer diffraction.

3.2 Optical-mechanical structure and principle

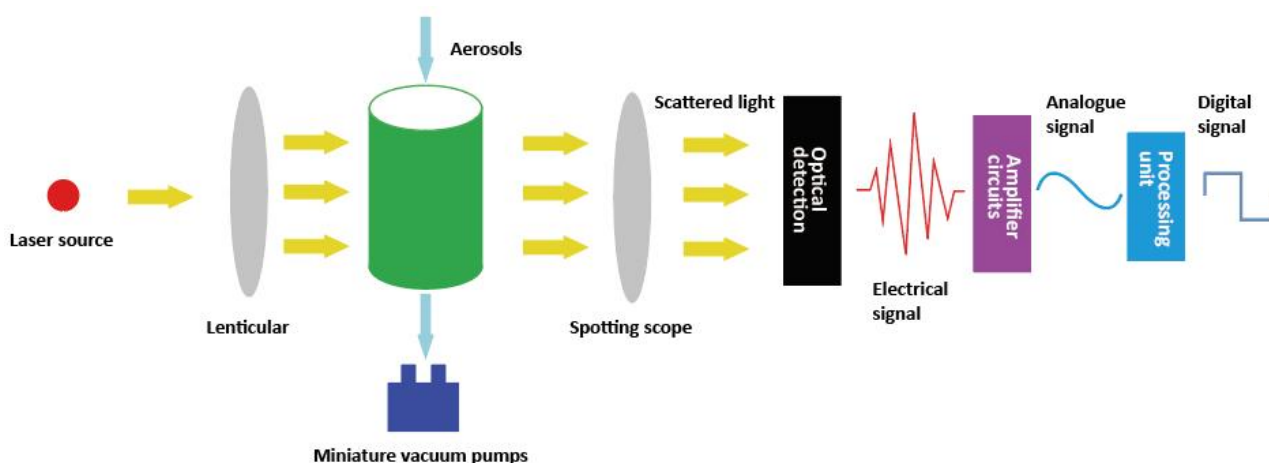


Fig. 1 principle of sensor
V3.0-9.2021

4. Sensor's Specifications

Parameters		Values	Unit	Remarks
Particle size		PM1.0, PM2.5, PM10, TSP	-----	-----
Measurement range		0-50000	μg/m³	0-50mg/m³
Resolving power		1	μg/m³	-----
Accuracy*	PM1.0	±10（0-100μg/ m³）	μg/m³	-----
		±10%（100-10000μg/m³）		
	PM2.5	±10（0-100μg/ m³）	μg/m³	-----
		±10%（100-10000μg/m³）		
	PM10	±15（0-100μg/m³）	μg/m³	-----
		±15%（100-10000μg/m³）		
	TSP	±20（0-100μg/m³）	μg/m³	-----
		±20%（100-10000μg/m³）		
Sample time		20~3,600	s	Can be set, default is 60sec
Intermittent time		20~3,600	s	Can be set, default is 60sec
Service life		10000+	hr	Intermittent working mode: above two years
Counting efficiency		50% for 0.3μm	-----	-----
		100% for more than 0.5μm		
Flow		2.83	L/min	Error±5%
Weight		915	g	-----
Maximum size		223.6*120*70	mm	Excluding the size of air inlet and outlet, terminal

Table 1 Specifications of Particle Monitor

*This is the data measured under the general atmospheric environment, with the Temtop instrument as a reference, the ambient temperature is 25±1℃, and the humidity is 50±3%RH. The actual use time depends on the environment in which it is used.

5. Electrical Specifications

5.1 Electrical Properties

The electrical properties under standard output (temperature 25℃, humidity 50%RH and 12V power supply voltage) are shown in Table 2.

Parameters	Values	Unit
Rated voltage	DC 12 (12~24)	V
Standby current	≤80	mA
Average current	≤400	mA
Maximum current	≤700	mA
Rated power	≤7	W

Table 2 Electrical Properties

5.2 Absolute Limit Values

The reliability of the device may be affected under the limited conditions for a long time. Exceeding the following parameters range (Table 3) may cause permanent damage to the device.

Parameters	Range
Power supply voltage	DC 11.5~28V
Voltage at I/O pin	-6~6 V
Working temperature range	0~ 50 °C
Storage temperature range	-10 ~ 60 °C
Working humidity range	0-95%RH (non-condensation)
Static electricity	1KV for terminal test 8KV for test voltage of other surfaces
Power ripple	100mV

Table 3 Absolute Limit Values

6. Hardware Interface

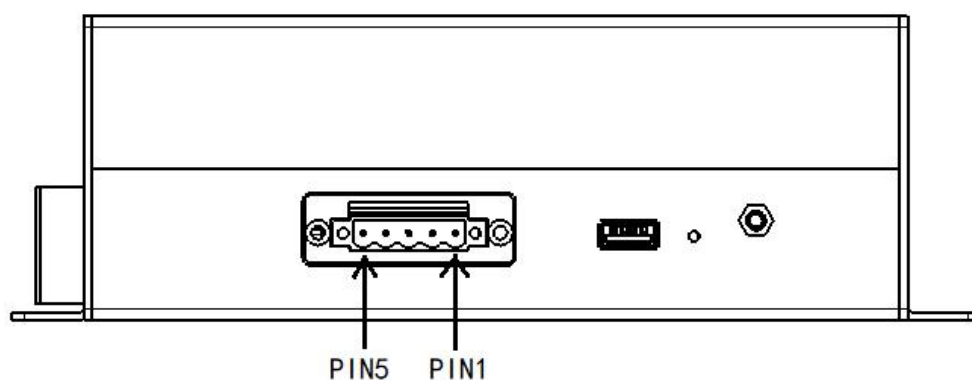


Fig.2 Hardware Interface

Pin	Name	Description	Note
1	VCC	Device power supply (positive)	DC 11.5~28V
2	GND	Device grounding	—
3	TX (A)	Communication sending pin	(RS485+) serial sending
4	RX (B)	Communication receiving pin	(RS485-) serial receiving
5	NC	—	—

Table 4 Definition of Hardware Interface

7. Description of light indicator

1. Post-Upgrade Version:

- POWER(red light): Long light when powered on;
- STATUS (green light): Long lit when sampling starts;
- SERVICE (yellow light): The yellow light will be on for a long time when the product is warning (prompting effect only) until the warning is lifted.

Warning release method:

- (1) Return to the factory for maintenance.
- (2) The customer sends the following order 1-8 instructions in the following format.

Instruction 1	Stop pump operation	Issue → FE 06 00 01 00 00 CC 05	Receive ← FE 06 00 01 00 00 CC 05
Instruction 2	Go into	Issue → FE 06 00 1F 00 5A 2C 38	Receive ← FE 06 00 1F 00 5A 2C 38
Instruction 3	Elimination of warning lights	Issue → FE 06 00 1E 00 00 C3 FD	Receive ← FE 06 00 1E 00 00 C3 FD
Instruction 4	Write register value	Issue → FE 06 00 1A 00 00 02 BC	Receive ← FE 06 00 1A 00 00 02 BC
Instruction 5	Write register value	Issue → FE 06 00 1B EA 60 8A A2	Receive ← FE 06 00 1B EA 60 8A A2
Instruction 6	Write register value	Issue → FE 06 00 1C 00 01 C3 9D	Receive ← FE 06 00 1C 00 01 C3 9D
Instruction 7	Write register value	Issue → FE 06 00 1D D4 C0 93 52	Receive ← FE 06 00 1D D4 C0 93 52
Instruction 8	Abort	Issue → FE 06 00 1F 00 A5 78 6C	Receive ← FE 06 00 1F 00 A5 78 6C

or

Instruction 1	Stop pump operation	Issue → FE 06 00 01 00 00 CC 05	Receive ← FE 06 00 01 00 00 CC 05
Instruction 2	Go into	Issue → FE 06 00 1F 00 5A 2C 38	Receive ← FE 06 00 1F 00 5A 2C 38
Instruction 3	Elimination of warning lights	Issue → FE 06 00 1E 00 00 C3 FD	Receive ← FE 06 00 1E 00 00 C3 FD
Instruction 4	Write all register values	Issue → FE 10 00 1A 00 04 08 00 00 EA 60 00 01 D4 C0 8F 48	Receive ← FE 10 00 1A 00 04 F4 02
Instruction 8	Abort	Issue → FE 06 00 1F 00 A5 78 6C	Receive ← FE 06 00 1F 00 A5 78 6C

Fig. 3 Command Format

2. Pre-upgrade version:

- POWER(red light): After power on, it will stay on and keep for 10 minutes, and flash once every 1 minute after 10 minute;
- STATUS (green light): After the sampling starts, it will stay on and keep for 10 minutes, and then flash once every 10 seconds after 10 minutes;
- SERVICE (yellow light): light stay on when the product is in fault until the failure is lifted.

Warning release method:

- (1) Return to factory for maintenance.
- (2) The customer sends the following sequence of 1-8 instructions in the following format.

Instruction 1	Stop pump operation	Issue → FE 06 00 01 7C 07 AD 07	Receive ← FE 06 00 01 7C 07 AD 07
Instruction 2	Go into	Issue → FE 06 00 1F 00 5A 2C 38	Receive ← FE 06 00 1F 00 5A 2C 38
Instruction 3	Elimination of warning lights	Issue → FE 06 00 1E 00 00 C3 FD	Receive ← FE 06 00 1E 00 00 C3 FD
Instruction 4	Write register value	Issue → FE 06 00 1A 00 00 02 BC	Receive ← FE 06 00 1A 00 00 02 BC
Instruction 5	Write register value	Issue → FE 06 00 1B EA 60 8A A2	Receive ← FE 06 00 1B EA 60 8A A2
Instruction 6	Write register value	Issue → FE 06 00 1C 00 01 C3 9D	Receive ← FE 06 00 1C 00 01 C3 9D
Instruction 7	Write register value	Issue → FE 06 00 1D D4 C0 93 52	Receive ← FE 06 00 1D D4 C0 93 52
Instruction 8	Abort	Issue → FE 06 00 1F 00 A5 78 6C	Receive ← FE 06 00 1F 00 A5 78 6C

Fig. 4 Command Format

8. Communication Protocol

UART parameters:

- Baud rate: 9600
- Data bit: 8
- Check bit: None
- Stop bit: 1

Communication mode:

- RS485(Modbus RTU)

Command mode:

- The slave (sensor) is in the receiving state, only responding to the command of the host, not actively sending the command; The sensor needs 3 seconds to start, so it will not respond to command within 3 seconds when just powering on;
- The sensor can work in continuous measurement mode or intermittent mode, the user can set the intermittent time; in intermittent mode, the sensor can respond to host commands normally; the default setting of the sensor is intermittent mode;

Checksum:

- CRC-16(Modbus), with low bytes before high bytes.

8.1 Register

Restrictions:

1. Input register and holding register are not allowed to overlap.
2. Bit addressing (coil and discrete input) cannot be realized.
3. The total number of registers is limited; it currently supports 32 input registers and 32 holding registers.
4. The current version does not support file transfer with a large amount of data.
5. See table 5 and table 6 for register details. All registers are 16-bit words and the register address is register number – 1.

See Table 5 for description of input Register.

Register number	Address	Definition
IR1	0	For later extended use
IR2	1	For later extended use
IR3	2	For later extended use
IR4	3	PM1.0 mass concentration
IR5	4	PM2.5 mass concentration
IR6	5	PM10 mass concentration
IR7	6	TSP mass concentration
...
IR32	31	For later extended use

Table 5 input register

See Table 6 for description of holding register

Register number	Address	Definition	Meaning	
IR1	0	For later extended use	For later extended use	
IR2	1	Special command register	Command	Parametric
			0x00	0x01 Start Measurement (0x06 Start Measurement)
			(0x7C)	0x00 Stop Measurement (0x00 Calibration Mode)
IR3	2	Address setting register	Slave Address (1-247)	
IR4	3	Mode switching register	0x00 Continuous Working Mode	
			0x01 Intermittent Working Mode	
IR5	4	Sample time register ⁽¹⁾	0xxx Sample time setting(20~3600s)	
IR6	5	Intermittent time register ⁽¹⁾	0xxx Intermittent time setting(20~3600s)	
IR7	6	Zero calibration register ⁽²⁾	0x0001 Start zero point calibration Others : no response	
IR8	7	PM1.0 correction factor register ⁽³⁾	Value range: 1000-65535, expanded by 10000 times	
IR9	8	PM2.5 correction factor register ⁽³⁾	Value range: 1000-65535, expanded by 10000 times	
IR10	9	PM10 correction factor register ⁽³⁾	Value range: 1000-65535, expanded by 10000 times	
IR11	10	TSP correction factor register ⁽³⁾	Value range: 1000-65535, expanded by 10000 times	
IR12	11	For later extended use	For later extended use	
...	
IR32	31	For later extended use	For later extended use	

Table 6 holding register

(1) No response to values outside the range;

(2) After starting, the user has to wait for 3s, after finishing, the internal parameters of the product are automatically calibrated, and there is no data output; (it is also meaningless to read the data of this register);

(3) The factory has been corrected, it is not recommended that users modify; if there is a demand, please be careful to modify; if you need to modify, you need to read the original coefficients, then calculate the coefficient of the current need to be corrected (i.e., the multiplier between the trend of the demand data and the product data), the original coefficients multiplied by the coefficients of the current need to be corrected, and then write to the K register;

8.2 Protocol

8.2.1 Protocol Description

The MODBUS protocol consists of 4 parts: additional address, function code, data and error check. The additional address is used to indicate the address of the sensor which should receive this data; the function code is used to instruct the sensor to perform a certain operation; the data has different data structures according to different function code.



Fig.5 general MODBUS frame

8.2.2 Additional Address Description

Address	MODBUS	PMS 20
0	broadcast	Broadcast is not support temporarily
1-247	Slave device address	Slave device address
248-253	For later extended use	Nothing
254	For later extended use	Any Sensor
255	For later extended use	Nothing

Table 7 Address description

8.2.3 Function Code Description

The sensor supports 4 function codes, see Table 8 for details.

Function code	Function description	Corresponding operation
0x03	Read holding registers	Used to read sensor configuration parameters, including: <ul style="list-style-type: none">✓ Get address of sensors;✓ Get work mode;✓ Get sample time;✓ Get Intermittent time;
0x04	Read input registers	Get mass concentration
0x06	Write single register	Used for setting separately, including: <ul style="list-style-type: none">✓ Set work mode;✓ Set address of sensors;✓ Set sample time;✓ Set intermittent time;✓ Start or Stop sensors;✓ Set correction factors;
0x10	Write multiple registers	Used for setting continuously

Table 8 Function code description

8.2.4 Data Description

For different function codes, the corresponding format of the data items is different. The protocol uses a 'big-endian' representation. The specific format is shown in Fig.6.

	1 byte	1 byte	variable			2 bytes
	address	Function code	data			Error check
Reading holding register req			2 bytes	2 bytes		
	address	0X03	Start addr	The number of read registers N		Error check
Reading holding register rsp			1 byte	2 * N bytes		
	address	0X03	Bytes of values (2N)	Values of read registers		Error check
Reading input register req			2 bytes	2 bytes		
	address	0X04	Start addr	The number of read registers N		Error check
Reading input register rsp			1 byte	2 * N bytes		
	address	0X04	Bytes of values (2N)	Values of read registers		Error check
Write single holding register req			2 bytes	2 bytes		
	address	0X06	Address of register	Value of register		Error check
Write single holding register rsp			2 bytes	2 bytes		
	address	0X06	Address of register	Value of register		Error check
Write multiple holding registers req			2 bytes	2 bytes	1 byte	2*N bytes
	address	0X10	Start address	Number N	Bytes number 2N	Value of register
Write multiple holding registers rsp			2 bytes	2 bytes		
	address	0X10	Start address	Number N		Error check

Fig.6 format of data item

8.3 Examples

Application Conditions:

1. Assume as a single sensor, with address 254(any sensor);
2. Display with hexadecimal data;

8.3.1 Get Mass Concentration

(1) Get mass concentration of PM1.0

The mass concentration of PM1.0 is 0x0016 (actual value is 22 μ g/m³).

host	0xFE 0x04 0x00 0x03 0x00 0x01 0xD5 0xC5
slave	0xFE 0x04 0x02 0x00 0x16 0x2C 0xEA

(2) Get mass concentration of PM2.5

The mass concentration of PM2.5 is 0x002D (actual value is 45 $\mu\text{g}/\text{m}^3$).

host	0xFE 0x04 0x00 0x04 0x00 0x01 0x64 0x04
slave	0xFE 0x04 0x02 0x00 0x2D 0x6D 0x39

(3) Get mass concentration of PM10

The mass concentration of PM10 is 0x0043 (actual value is 67 $\mu\text{g}/\text{m}^3$).

host	0xFE 0x04 0x00 0x05 0x00 0x01 0x35 0xC4
slave	0xFE 0x04 0x02 0x00 0x43 0xEC 0xD5

(4) Get mass concentration of TSP

The mass concentration of TSP is 0x0053 (actual value is 83 $\mu\text{g}/\text{m}^3$).

host	0xFE 0x04 0x00 0x06 0x00 0x01 0xC5 0xC4
slave	0xFE 0x04 0x02 0x00 0x53 0xED 0x19

(5) Get mass concentrations of PM1.0, PM2.5, PM10, TSP continuously;

The mass concentration of PM1.0 is 0x0016 (actual value is 22 $\mu\text{g}/\text{m}^3$);

The mass concentration of PM2.5 is 0x002D (actual value is 45 $\mu\text{g}/\text{m}^3$);

The mass concentration of PM10 is 0x0043 (actual value is 67 $\mu\text{g}/\text{m}^3$);

The mass concentration of TSP is 0x0053 (actual value is 83 $\mu\text{g}/\text{m}^3$);

host	0xFE 0x04 0x00 0x03 0x00 0x04 0x15 0xC6
slave	0xFE 0x04 0x08 0x00 0x16 0x00 0x2D 0x00 0x43 0x00 0x53 0x7D 0x34

8.3.2 Start/Stop Sensors

(1) Start sensors

Write the holding register IR2 with value 0x0001;

host	0xFE 0x06 0x00 0x01 0x00 0x01 0x0D 0xC5
slave	0xFE 0x06 0x00 0x01 0x00 0x01 0x0D 0xC5

Or Write holding register IR2 with value 0x7C06;

host	0xFE 0x06 0x00 0x01 0x7C 0x06 0x6C 0xC7
slave	0xFE 0x06 0x00 0x01 0x7C 0x06 0x6C 0xC7

(2) Stop sensors

Write the holding register IR2 with value 0x0000;

host	0xFE 0x06 0x00 0x01 0x00 0x00 0xCC 0x05
slave	0xFE 0x06 0x00 0x01 0x00 0x00 0xCC 0x05

(3) Calibration mode

Write the holding register IR2 with value 0x7C07;

host	0xFE 0x06 0x00 0x01 0x7C 0x07 0xAD 0x07
slave	0xFE 0x06 0x00 0x01 0x7C 0x07 0xAD 0x07

Zero calibration mode: after sending this command, the pump stops running, the user puts a filter outside the air inlet and waits for 30 seconds, after the environment is stable, read the data several times (8.3.1 Getting the concentration value), and the return value is the value to be calibrated, and the user can appropriately use the return value to subtract the actual test value, and pay attention to the difference of value shall not be ≥ 0 .

8.3.3 Setting Address

Set address to 03: write the holding register IR3 with value 0x0003;

host	0xFE 0x06 0x00 0x02 0x00 0x03 0x7C 0x04
slave	0xFE 0x06 0x00 0x02 0x00 0x03 0x7C 0x04

8.3.4 Setting Work Mode

(1) Set work mode to continuous mode;

Write holding register IR4 with value 0x0000;

host	0xFE 0x06 0x00 0x03 0x00 0x00 0x6D 0xC5
slave	0xFE 0x06 0x00 0x03 0x00 0x00 0x6D 0xC5

(2) Set work mode to Intermittent mode;

Write holding register IR4 with value 0x0001;

host	0xFE 0x06 0x00 0x03 0x00 0x01 0xAC 0x05
slave	0xFE 0x06 0x00 0x03 0x00 0x01 0xAC 0x05

8.3.5 Setting Sample Time

Set sample time to 1 minute: Write holding register IR5 with value 0x003C;

host	0xFE 0x06 0x00 0x04 0x00 0x3C 0xDC 0x15
slave	0xFE 0x06 0x00 0x04 0x00 0x3C 0xDC 0x15

8.3.6 Setting Intermittent Time

Set intermittent time to 1 minute: write holding register IR6 with value 0x003C;

host	0xFE 0x06 0x00 0x05 0x00 0x3C 0x8D 0xD5
slave	0xFE 0x06 0x00 0x05 0x00 0x3C 0x8D 0xD5

8.3.7 Start Zero Calibration

Start zero calibration: write holding register IR7 with value 0x0001, users need to wait 3s for sensors to operate(First stop the air pump, external cartridge at the air inlet or calibrator, etc., before sending this command);

host	0xFE 0x06 0x00 0x06 0x00 0x01 0xBC 0x04
slave	0xFE 0x06 0x00 0x06 0x00 0x01 0xBC 0x04

8.3.8 Setting Correlation Factors

Note: The factory has been corrected, it is not recommended that the user modify; if there is a need, please be careful to modify; if you need to modify, you need to read the original coefficient (using the read coefficient instruction, see 8.3.13 for details), and then calculate the coefficient of the current need for correction (i.e., the multiplier between the trend of the demand data and the product data), the original coefficient multiplied by the coefficient of the current need to be corrected, and then written into the corresponding register; the correction coefficient of 1.1 below is the value of coefficient that need to be written into the hold register. The following correction factor 1.1 is the coefficient value to be written to the Holding Register. The correction factor registers for the four channels PM1.0, PM2.5, PM10 and TSP are independent of each other and can be set to different values.

(1) Set correlation factors for PM1.0

Set correlation factors for PM1.0 with value 1.1: write holding register IR8 with value 0x2AF8 (actual value 1.1);

Note: The correction coefficient 1.1 is the actual value that needs to be corrected. The actual write register needs to be enlarged by 10000 times, that is, 11000 (only the enlarged integer write register is retained, and the value range is: 1000 - 65535); for another example, the correction coefficient 0.5 is the actual value that needs to be corrected. The actual write register needs to be enlarged by 10000 times, that is, 5000 (only the enlarged integer write register is retained, and the value range is: 1000 - 65535), that is, the holding register IR8 is written to 0x1388 (actual value 0.5); the same applies to the following.

host	0xFE 0x06 0x00 0x07 0x2A 0xF8 0x32 0xE6
slave	0xFE 0x06 0x00 0x07 0x2A 0xF8 0x32 0xE6

(2) Set correlation factors for PM2.5

Set correlation factors for PM2.5 with value 1.1: write holding register IR9 with value 0x2AF8(actual value 1.1);

host	0xFE 0x06 0x00 0x08 0x2A 0xF8 0x02 0xE5
slave	0xFE 0x06 0x00 0x08 0x2A 0xF8 0x02 0xE5

(3) Set correlation factors for PM10

Set correlation factors for PM10 with value 1.1: write holding register IR10 with value 0x2AF8(actual value 1.1);

host	0xFE 0x06 0x00 0x09 0x2A 0xF8 0x53 0x25
slave	0xFE 0x06 0x00 0x09 0x2A 0xF8 0x53 0x25

(4) Set correlation factors for TSP

Set correlation factors for TSP with value 1.1: write holding register IR11 with value 0x2AF8(actual value 1.1);

host	0xFE 0x06 0x00 0x0A 0x2A 0xF8 0xA3 0x25
slave	0xFE 0x06 0x00 0x0A 0x2A 0xF8 0xA3 0x25

(5) Set correlation factors for PM1.0, PM2.5, PM10 and TSP

Set correlation factors for PM1.0, PM2.5, PM10, TSP with value 1.1: write holding registers IR8, IR9, IR10, IR11 with value 0x2AF8(actual value 1.1);

host	0xFE 0x10 0x00 0x07 0x00 0x04 0x08 0x2A 0xF8 0x2A 0xF8
	0x2A 0xF8 0x2A 0xF8 0x36 0x4C
slave	0xFE 0x10 0x00 0x07 0x00 0x04 0x64 0x04

8.3.9 Get Address

Read the value of holding register IR3, 0x0003 represents the address of sensors is 3.

host	0xFE 0x03 0x00 0x02 0x00 0x01 0x31 0xC5
slave	0xFE 0x03 0x02 0x00 0x03 0xEC 0x51

8.3.10 Get Working Mode

Read the value of holding register IR4, 0x0001 represents the sensor is working intermittently.

host	0xFE 0x03 0x00 0x03 0x00 0x01 0x60 0x05
slave	0xFE 0x03 0x02 0x00 0x01 0x6D 0x90

8.3.11 Get Sample Time

Read the value of holding register IR5, 0x003C represents that the sample time is 1 minute.

host	0xFE 0x03 0x00 0x04 0x00 0x01 0xD1 0xC4
slave	0xFE 0x03 0x02 0x00 0x3C 0xAC 0x41

8.3.12 Get Intermittent Time

Read the value of holding register IR6, 0x003C represents that the intermittent time is 1 minute.

host	0xFE 0x03 0x00 0x05 0x00 0x01 0x80 0x04
slave	0xFE 0x03 0x02 0x00 0x3C 0xAC 0x41

8.3.13 Get Correlation Factors

(1) Get the correlation factors for PM1.0

Read the corresponding value of holding register IR8: 0x2AF8 (the value of register IR8 is the value after expanding 10000 times, the actual value is 1.1);

host	0xFE 0x03 0x00 0x07 0x00 0x01 0x21 0xC4
slave	0xFE 0x03 0x02 0x2A 0xF8 0xB2 0xB2

(2) Get the correlation factors for PM2.5

Read the corresponding value of holding register IR9: 0x2AF8 (the value of register IR9 is the value after expanding 10000 times, the actual value is 1.1);

host	0xFE 0x03 0x00 0x08 0x00 0x01 0x11 0xC7
slave	0xFE 0x03 0x02 0x2A 0xF8 0xB2 0xB2

(3) Get the correlation factor for PM10

Read the corresponding value of holding register IR10: 0x2AF8 (the value of register IR10 is the value after expanding 10000 times, the actual value is 1.1);

host	0xFE 0x03 0x00 0x09 0x00 0x01 0x40 0x07
slave	0xFE 0x03 0x02 0x2A 0xF8 0xB2 0xB2

(4) Get the correlation factors for TSP

Read the corresponding value of holding register IR11: 0x2AF8 (the value of register IR11 is the value after expanding 10000 times, the actual value is 1.1);

host	0xFE 0x03 0x00 0x0A 0x00 0x01 0xB0 0x07
slave	0xFE 0x03 0x02 0x2A 0xF8 0xB2 0xB2

(5) Get the correlation factors for PM1.0, PM2.5, PM10 and TSP.

Read the corresponding value of holding register IR8: 0x2AF8 (the value of register IR8 is the value after expanding 10000 times, the actual value is 1.1; the same as the following);

Read the corresponding value of holding register IR9: 0x2AF8 (actual value 1.1);

Read the corresponding value of holding register IR10: 0x2AF8 (actual value 1.1);

Read the corresponding value of holding register IR11: 0x2AF8 (actual value 1.1);

host	0xFE 0x03 0x00 0x07 0x00 0x04 0xE1 0xC7
slave	0xFE 0x03 0x08 0x2A 0xF8 0x2A 0xF8 0x2A 0xF8 0x2A 0xF8 0x6C 0x7D

8.3.14 Get Settings Continuously

Read values of 4 holding registers from IR3, the address is 3, the work mode is Intermittent mode, the sample time is 1 minute, the intermittent time is 1 minute.

host	0xFE 0x03 0x00 0x02 0x00 0x04 0xF1 0xC6
slave	0xFE 0x03 0x08 0x00 0x03 0x00 0x01 0x00 0x3C 0x00 0x3C 0x68 0x1D

8.3.15 Setting Continuously

Set the address to 3, work mode to intermittent mode, sample time to 1 minute, and intermittent to 1 minute.

host	0xFE 0x10 0x00 0x02 0x00 0x04 0x08 0x00 0x03 0x00 0x01 0x00 0x3C 0x00 0x3C 0x3E 0x20
slave	0xFE 0x10 0x00 0x02 0x00 0x04 0x74 0x05

9. Dimension Drawing

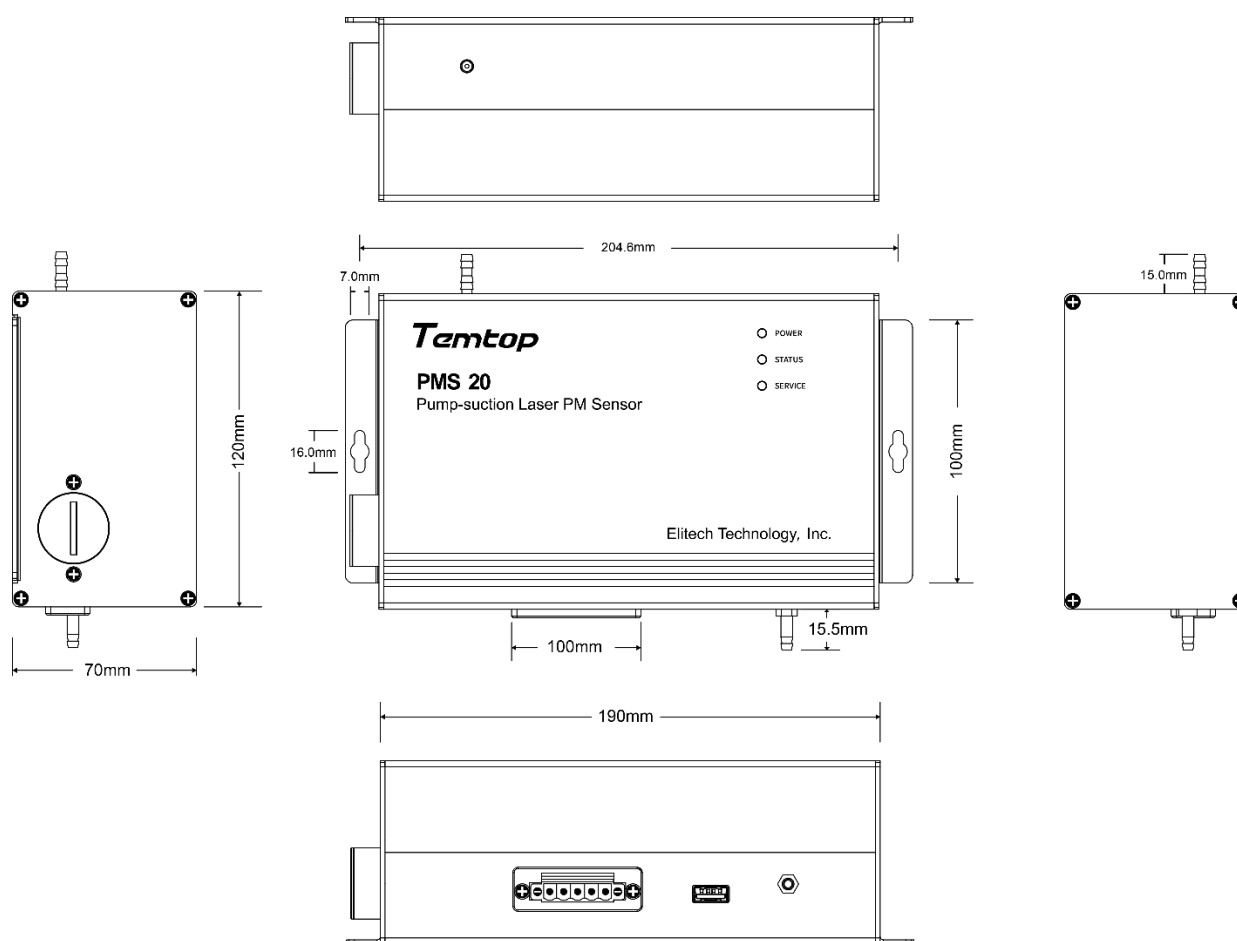


Fig.7 Dimension Drawing of PMS 20

10. Precautions

- Make sure that the ground wire in the power cord is well grounded when installing;
- When installing, the outer shell is recommended to be grounded or insulated, and the outer shell is not allowed to be charged;
- It is forbidden to knock, shake, or drop the product to avoid damage to the circuit board and optical structure;
- When the sensor is used for outdoor fixed equipment, the protection of sandstorms, rain, snow and other weather and fluffy catkins should be completed by the outdoor equipment provider;
- Without permission, please do not disassemble the sensor, and it is forbidden to repair it privately, so as to avoid accidents or aggravate the damage of the sensor. The sensor should be repaired by the manufacturer's special personnel;
- The sensor will heat up when it is working, so it is necessary to maintain good ventilation in the working environment to avoid damage to the machine due to excessive temperature;
- When this product is installed in the system, ensure that the inlet and outlet are unobstructed, and there should be no large airflow directly facing the inlet and outlet;
- The size of the ventilation on the inner wall of the user machine for the air inlet should not be smaller than the size of the sensor's air inlet;
- The sensor is not in direct contact with the monitoring environment (for example, installed in the equipment enclosures). In order to measure the results accurately, please connect the sensor's air inlet

to the external probe of the enclosure, and the length of the connecting hose between them should be controlled within 30cm;

- The external probe of the enclosure shall have the ability of wind proof, coarse filtration and water proof;
- When the humidity increases, the data of the sensor and the Beta attenuation mass monitor may have a positive deviation, so the users need to provide a dynamic heating system to ensure the data correlation with the Beta attenuation mass monitor;
- The recommended installation is shown in Fig.8 below.

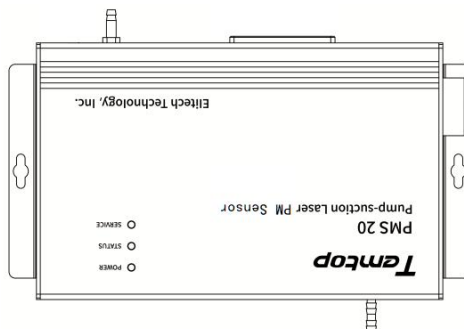


Fig.8 recommended installation

11. Maintenance

- This product is a particle sensor based on the principle of laser scattering, which is a precision optoelectronic instrument. A good use environment is conducive to the maintenance of the instrument and its service life. Keep it dry and clean, excessive humidity and dust will corrode the circuit board and optical structure and shorten service life;
- If the product is used in a highly dusty environment, it is recommended that you use the intermittent mode and increase the sample time and reduce the intermittent time;
- If the sensor does not work normally, please send it back to the manufacturer for repair, and professionals will provide you with help services, and it is forbidden to disassemble the machine privately;
- In order to ensure the safe and reliable use of the product, it is recommended that the user send back the sensor to the manufacture for calibration once a year. We only charge a small maintenance fee.

Temtop, U.S.:

Address: 2528 Qume Dr, Ste 2 San Jose, CA 95131 USA

Sales: sales@temtopus.com Tel: (+1) 408-898-2866

Website: www.temtopus.com

Temtop, Shanghai:

Address: 555 Pudong Avenue, Pudong New Area, Shanghai

Sales: sales@temtopus.com.cn Tel: (+86)400-996-0916